

PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

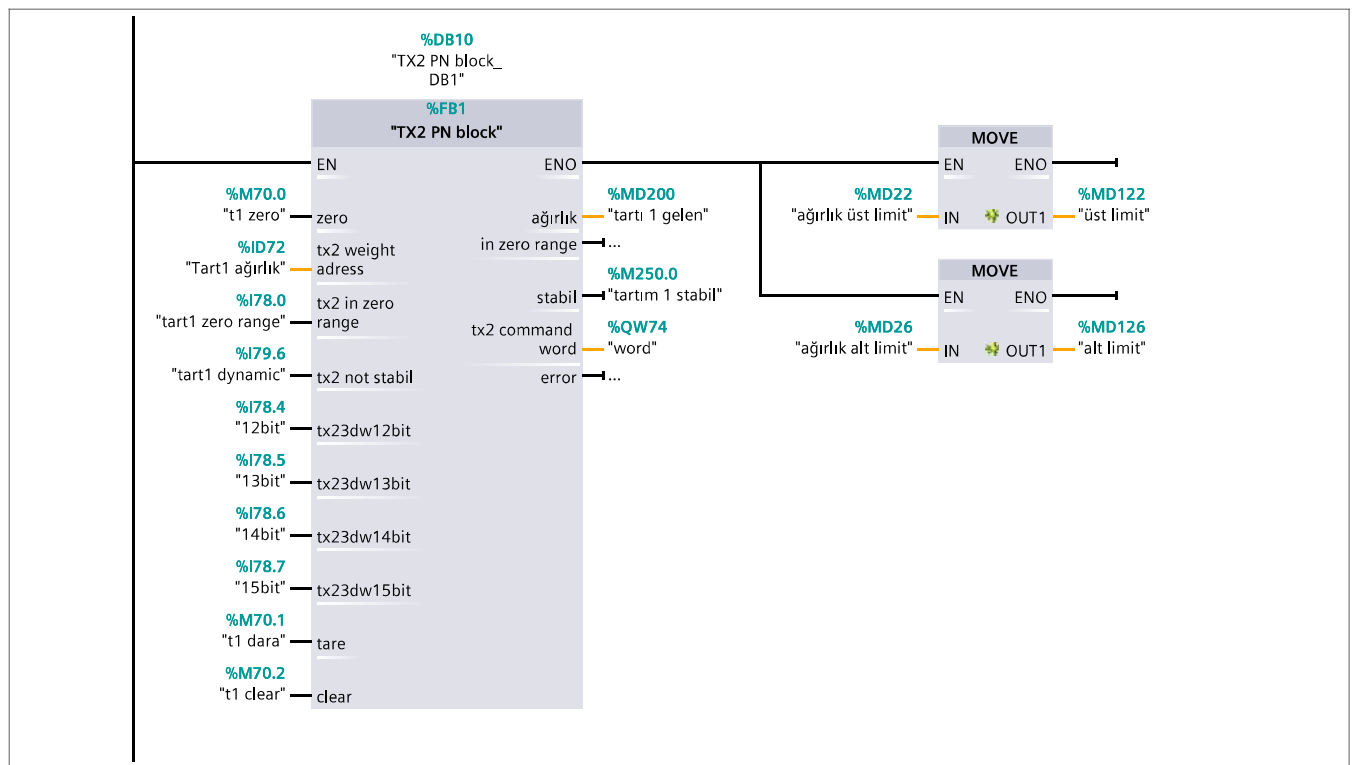
Name	Main	Number	1	Type	OB.ProgramCycle
Language	LAD				

Information

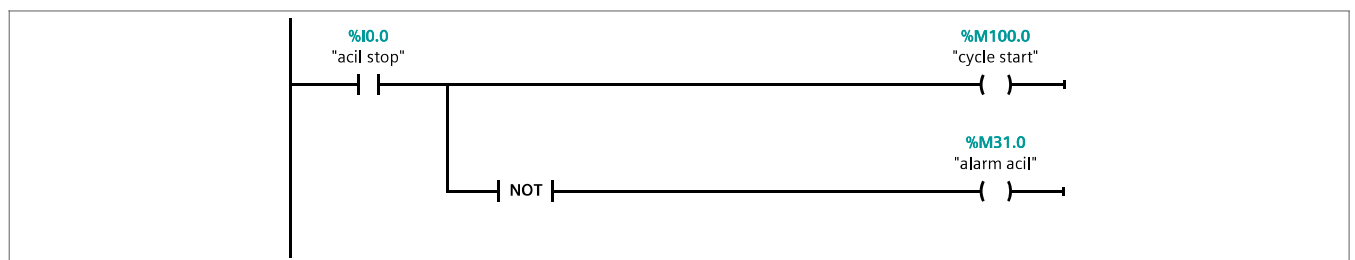
Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

Name	Data type	Offset
Temp		

Network 1:



Network 2:



PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

TX2 PN block [FB1]

TX2 PN block Properties

General

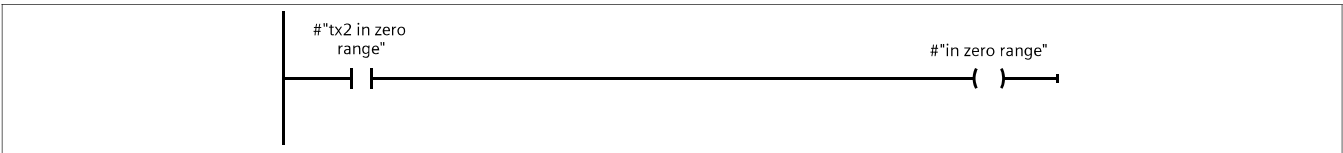
Name	TX2 PN block	Number	1	Type	FB
Language	LAD				

Information

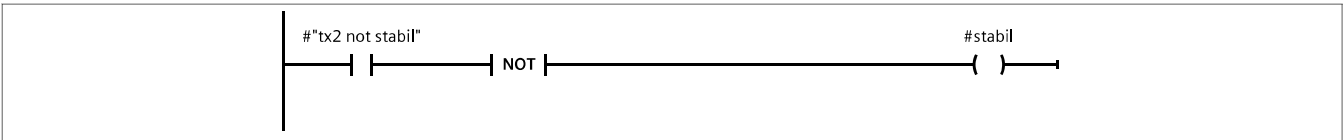
Title		Author		Comment	
Family		Version	0.1	User-defined ID	

Name	Data type	Offset	Default value	Retain
▼ Input				
zero	Bool	0.0	false	Set in IDB
tx2 weight adress	DInt	2.0	0	Set in IDB
tx2 in zero range	Bool	6.0	false	Set in IDB
tx2 not stabil	Bool	6.1	false	Set in IDB
tx23dw12bit	Bool	6.2	false	Set in IDB
tx23dw13bit	Bool	6.3	false	Set in IDB
tx23dw14bit	Bool	6.4	false	Set in IDB
tx23dw15bit	Bool	6.5	false	Set in IDB
tare	Bool	6.6	false	Set in IDB
clear	Bool	6.7	false	Set in IDB
▼ Output				
ağırlık	Real	8.0	0.0	Set in IDB
in zero range	Bool	12.0	false	Set in IDB
stabil	Bool	12.1	false	Set in IDB
tx2 command word	Word	14.0	16#0	Set in IDB
error	Bool	16.0	false	Set in IDB
InOut				
▼ Static				
real1	Real	18.0	0.0	Set in IDB
N	Bool	22.0	false	Set in IDB
P	Bool	22.1	false	Set in IDB
Temp				

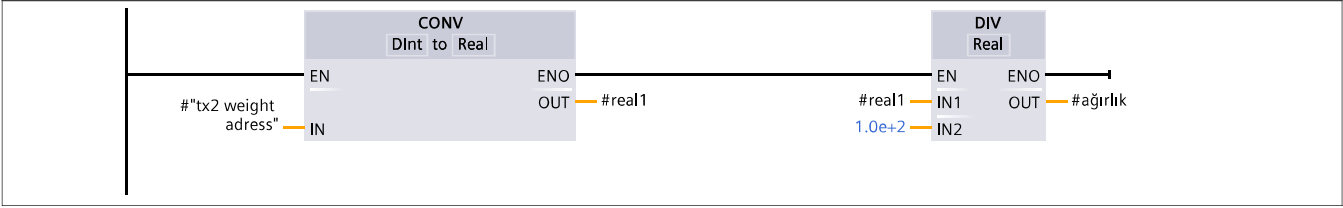
Network 1:



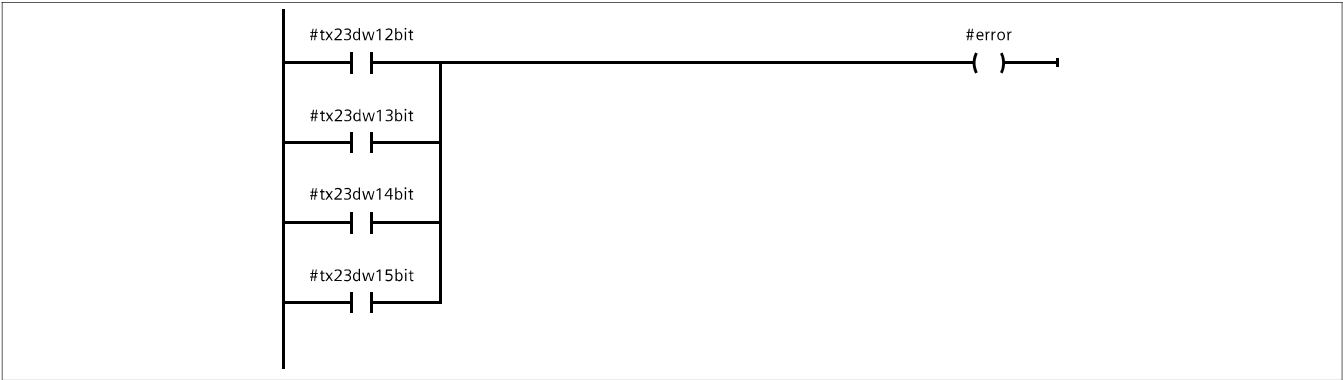
Network 2:



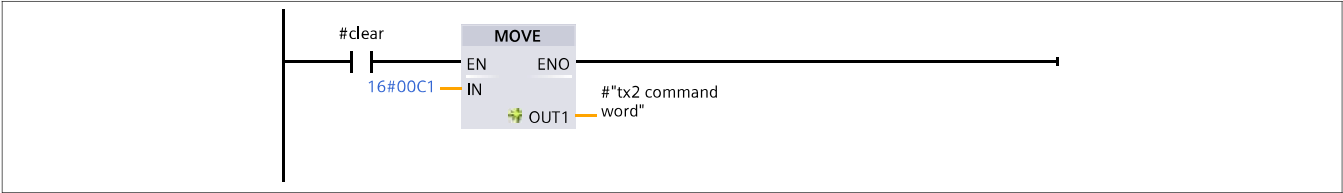
Network 3:



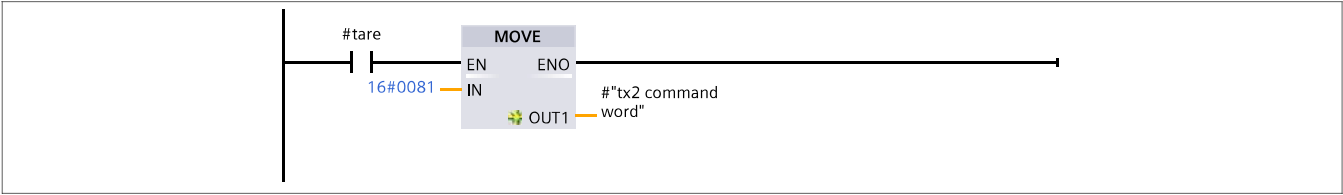
Network 4:



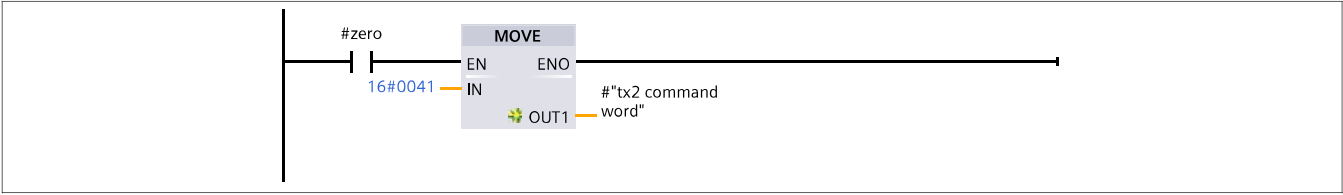
Network 5:



Network 6:



Network 7:



Network 8:

